



# Technical Data Sheet

## Phoeneos® P1600 MI25

### 25% Mica Reinforced Polypropylene (PP) Homopolymer

Date: January, 2008

#### General

Features	Very good dimensional stability Excellent chemical resistance Very Good balance of properties
Appearance	Tan or pigmented Pellets
Processes	Injection molding

#### Typical Compound Properties<sup>(a)</sup>

	Nominal Values		Test Methods <sup>(b)</sup>
Physical	English Units	Metric Units	
Melt Flow Rate	8.0 g/10 min.	8.0 dg/min.	ASTM D1238, 2160 g. @ 230°C
Melt Point	334 °F	168 °C	ASTM D789
Specific Gravity	1.08	1.08	ASTM D792
Linear Mold Shrinkage	0.007 in/in	0.007 mm/mm	ASTM D955
Hardness, Rockwell Scale	R95	R95	ASTM D785
Coefficient of Linear Thermal Expansion	3.00 x 10 <sup>-5</sup> in/in °F	5.40 x 10 <sup>-5</sup> cm/cm °C	ASTM D696
Reinforcement Content	25±2%	25±2%	ASTM D2584

#### Mechanical

Notched Izod Impact @ 73 °F (23 °C)	0.9 ft-lb/in.	48.1 J/m	ASTM D256
Tensile Strength @ Yield	4,500 psi	31.0 MPa	ASTM D638
Elongation @ Break	6%	6%	ASTM D638
Flexural Modulus, tangent	410,000 psi	2,828 MPa	ASTM D790
Heat Deflection Temperature			
@ 66 psi (0.455 MPa)	270 °F	132 °C	ASTM D648
@ 264 psi (1.82 MPa)	195 °F	91 °C	ASTM D648

(a) Values shown represent nominal averages and are not to be construed as product specifications.

(b) ASTM methods are the latest under the Society's current Procedures. All Molded specimens are prepared by injection molding.

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