



# Technical Data Sheet

## Phoeneos® P1600 TL20

### 20% Talc Reinforced Polypropylene (PP) Homopolymer

Date: January, 2008

#### General

Features	Excellent dimensional stability Excellent chemical resistance Good balance of structural properties
Appearance	Off white or pigmented Pellets
Processes	Injection molding

#### Typical Compound Properties<sup>(a)</sup>

	Nominal Values		Test Methods <sup>(b)</sup>
Physical	English Units	Metric Units	
Melt Flow Rate	6.0 g/10 min.	6.0 dg/min.	ASTM D1238, 2160 g. @ 230°C
Melt Point	334 °F	168 °C	ASTM D789
Specific Gravity	1.05	1.05	ASTM D792
Linear Mold Shrinkage	0.011 in/in	0.011 mm/mm	ASTM D955
Hardness, Rockwell Scale	R92	R92	ASTM D785
Coefficient of Linear Thermal Expansion	3.30 x 10 <sup>-5</sup> in/in °F	5.94 x 10 <sup>-5</sup> cm/cm °C	ASTM D696
Reinforcement Content	20±2%	20±2%	ASTM D2584
Flammability	<2.0 in/min.	<50 mm/min	FMVSS 302

#### Mechanical

Notched Izod Impact @ 73 °F (23 °C)	0.8 ft-lb/in.	42.7 J/m	ASTM D256
Tensile Strength @ Yield	4,900 psi	33.8 MPa	ASTM D638
Elongation @ Break	10%	10%	ASTM D638
Flexural Modulus, tangent	320,000 psi	2,207 MPa	ASTM D790
Heat Deflection Temperature			
@ 66 psi (0.455 MPa)	250 °F	121 °C	ASTM D648
@ 264 psi (1.82 MPa)	165 °F	73 °C	ASTM D648

(a) Values shown represent nominal averages and are not to be construed as product specifications.

(b) ASTM methods are the latest under the Society's current Procedures. All Molded specimens are prepared by injection molding.

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