



Technical Data Sheet

Phoeniflex® T2300

120,000 Flexural Modulus Thermoplastic Polyolefin (TPO)

Date: January, 2008

General

Features	Excellent low temperature impact resistance Excellent chemical resistance Excellent price to performance ratio
Appearance	Off white or pigmented Pellets
Processes	Injection molding

Typical Compound Properties^(a)

Physical	Nominal Values		Test Methods ^(b)
	English Units	Metric Units	
Melt Flow Rate	4.5 g/10 min.	4.5 dg/min.	ASTM D1238, 2160 g. @ 230°C
Melt Point	334 °F	168 °C	ASTM D789
Specific Gravity	0.905	0.905	ASTM D792
Linear Mold Shrinkage	0.013 in/in	0.013 mm/mm	ASTM D955
Hardness, Shore Scale	D65	D65	ASTM D2240
Brittle Point Temperature	< -35 °F	< -37 °C	ASTM D696

Mechanical

Tensile Strength @ Yield	2,800 psi	19.3 MPa	ASTM D638
Elongation @ Break	500%	500%	ASTM D638
Tear Strength	700 lb/in	122.8 kN/m	ASTM D638
Flexural Modulus, tangent	120,000 psi	862 MPa	ASTM D790
Gardner Impact @ -23 °F (-30 °C)	>160 in-lb	>18 joules	ASTM D3029

(a) Values shown represent nominal averages and are not to be construed as product specifications.

(b) ASTM methods are the latest under the Society's current Procedures. All Molded specimens are prepared by injection molding.

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